This Master Housing & Meal Agreement ("Agreement") is made between Pacific Lutheran University ("PLU" or the "University") and _______________ ("Student"). PLU agrees to provide Student with the use of specified accommodations incidental to Student's enrollment in PLU under certain provisions, as more fully identified herein. Student agrees to use and pay for the accommodations consistent with this Agreement.

Student agrees to be bound by the terms of this Agreement and requirements set out in the following additional PLU publications, all of which are incorporated into this Agreement and will be referred to as the “Publications:”

- Terms and Conditions for Housing Accommodations
- Traditional Housing Guide (for all residence halls other than South Hall)
- South Hall Housing Guide (exclusively for South Hall)
- University Catalog
- PLU Student Handbook
- PLU Code of Conduct
- PLU’s Residential Life and Dining & Culinary Services web pages
- Other University policies and regulations

Student agrees that Student has read and is familiar with the Publications, and that Student’s continued use of the accommodations is conditioned upon Student’s compliance with the rules and regulations set out therein.

Student agrees that Student is eligible to use the accommodations solely because of Student’s enrollment and attendance at PLU. Student acknowledges that Student is not a tenant as defined by Washington law, and does not have a possessory interest in the accommodations provided by PLU pursuant to this Agreement.

**Student agrees to pay all housing and meal charges Student incurs while contracted for these accommodations at PLU.**

**Student agrees that if Student fails to pay housing and meal plan charges when due, then, in addition to the University’s other legal remedies, Student may be denied admittance to classes and the use of University facilities, and the University will not be obligated to provide Student with grade reports, transcripts, diplomas, registration or statements of honorable dismissal.**

By signing this Master Housing & Meal Agreement, Student agrees that s/he has read and agrees to comply with this Agreement, the Terms and Conditions, the applicable PLU Housing Guide, the University Catalog, the Student Handbook, the Student Code of Conduct, PLU’s Residential Life and Dining & Culinary Services web pages and other University policies and regulations, all as may be amended from time to time in the “Publications”. Student affirms that s/he is at least 18 years old and understands that s/he is accepting a legal obligation to pay all charges incurred for accommodations and meals, and for cancellation of this Agreement, if applicable under the terms set out herein.

Student’s Full Name (printed): _______________________________  Student’s PLU ID: __________________________

Parent’s Signature: _______________________________  Date: _______________________________

*If Student is under 18 years of age, the signature of a parent or legal guardian is required and a paper Agreement must be submitted. Please contact the PLU Office of Residential Life if you require a paper copy.